



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4956-13

Job Sheet 170242



Part No: D4956-13

Job Qty: 12 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/17/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/16/18	0.00	0.00	Start Up Waterjet		SC 18/01/12
100	Waterjet	12 pcs		1/16/18	0.00	1.86	Waterjet1		SC 18/01/12
110	QC	12 pcs		1/16/18	0.00	0.00	QC2 Waterjet-1		SC 18/01/12
120	QC	12 pcs		1/16/18	0.00	0.00	QC8-5		3%
130	Brake NC	12 pcs		1/16/18	0.00	0.77	Brake NC 1		3-8% DAB
140	QC	12 pcs		1/16/18	0.00	0.00	QC5		3%
150	HandFinish	12 pcs		1/17/18	0.00	0.90	HandFinish4		AS DAB JAN 28 2018
160	QC	12 pcs		1/17/18	0.00	0.00	QC3		11 JAN 2
170	Packaging	12 pcs		1/17/18	0.00	0.00	Packaging3-2		AL 9-89 8-1-29
180	QC21-SA	12 Ea		1/17/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg FORM JOGGLE AS DWG

140 - QC5- Inspect part completeness to step on W/O

150 - 1- After finish, coat entire top (concave) surface as per note 2 dwg D4956. TEXTURED COATING

B#: 138714

160 - QC3- Inspect Part Finish

170 - Identify as per dwg & Stock Location: _____ LOCATION : FP002

180 - QC21- Final Inspection - Work Order Release

JAN 30 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S20GA <u>5018263</u>	10 <u>10</u>	191	0	0

Part Specifications

Specifications could not be found.

Plex 1/12/18 9:16 AM dart.leroux.jason

DART
AEROSPACE
S031901



Wearplate Fwd

PART NO: **D4956 - 13**

Original Serial #: **S031901**

Revision:

Operation:

Change No:

Start up Operation 01/12/18

Job No: 170242

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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DART AEROSPACE LTD		Work Order: 164782
Description: wear plate fwd		Part Number: 4956-13
Inspection Dwg: 4956	Rev: A	Page 1 of 1

17.08.14

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.188	-0.001 + 0.005	Ø0.189	1		VDC-02	
.300	+/- .010	0.301	1		TejDe	
.300	+/- .010	0.300	1			
1.885	+/- .010	1.886	1			
2.000	+/- .010	2.002	1			
7.650	+/- .010	7.651	1			
11.150	+/- .010	11.152	1			
16.066	+/- .010	16.068	1			
20.983	+/- .010	20.984	1			
25.900	+/- .010	25.901	1			
29.400	+/- .010	29.400	1			
31.400	+/- .010	31.400	1			
34.900	+/- .010	34.900	1			
35.28	+/- .030	35.284	1			
5.00	+/- .030	5.017	1			
13.00	+/- .030	13.00	1			
19.00	+/- .030	19.00	1			
25.00	+/- .030	25.00	1			
.040	+/- .010	0.036	1			

Measured by: SC	Audited by: 38	Preliminary Approval:
Date: 18/01/12	Date: JAN 15 2018	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	